



Safety Data Sheet

LOCTITE 609 BO250ML AU

Page 1 of 11

SDS No. : 153471

V001.5

Date of issue: 21.03.2024

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE 609 BO250ML AU

Intended use: Anaerobic Adhesive

Supplier:

Henkel Australia Pty Ltd
135-141 Canterbury Road
Kilsyth, Victoria, 3137
Australia

Phone: +61 (3) 9724 6444

Emergency Telephone for Chemical Accidents: 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

Section 2. Hazards identification

Classification of the substance or mixture

Hazardous according to the criteria of Safe Work Australia.

GHS Classification:

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Skin irritation	Category 2	
Serious eye irritation	Category 2A	
Skin sensitizer	Category 1	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Acute hazards to the aquatic environment	Category 3	

Hazard pictogram:



Signal word: Warning

Hazard statement(s):	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H402 Harmful to aquatic life.
Precautionary Statement(s):	
Prevention:	P261 Avoid breathing mist/vapours. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves, eye protection, and face protection.
Response:	P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse.
Storage:	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
Disposal:	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

Dangerous Goods information:

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

Section 3. Composition / information on ingredients

General chemical description: Mixture
Type of preparation: Anaerobic Sealant

Identity of ingredients:

Chemical ingredients	CAS-No.	Proportion
2-Hydroxyethyl methacrylate	868-77-9	10- < 30 %
α , α -dimethylbenzyl hydroperoxide	80-15-9	1- < 3 %
N,N-Diethyl-p-toluidine	613-48-9	< 10 %
methacrylic acid	79-41-4	< 1 %
N,N-dimethyl-o-toluidine	609-72-3	< 10 %
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	2351-43-1	< 1 %
non hazardous ingredients~		30- <= 60 %

Section 4. First aid measures

Ingestion:	Do not induce vomiting. Have victim rinse mouth thoroughly with water. Seek medical advice.
Skin:	Immediately flush skin with plenty of water (using soap, if available). Seek medical advice.
Eyes:	Immediately flush eyes with plenty of water for at least 15 minutes. Seek medical advice.

Inhalation: Move to fresh air.
Keep warm and in a quiet place.
Seek medical advice.

First Aid facilities: Eye wash
Normal washroom facilities

Medical attention and special treatment: Treat symptomatically.

Section 5. Fire fighting measures

Suitable extinguishing media: Carbon dioxide, foam, powder

Decomposition products in case of fire: Thermal decomposition can lead to release of irritating gases and vapors.
Carbon monoxide.
Carbon dioxide.
Oxides of nitrogen.

Special protective equipment for fire-fighters: Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).
Wear full protective clothing.

Additional fire fighting advice: In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions: Ensure adequate ventilation.
Avoid skin and eye contact.
Wear appropriate personal protective equipment.

Environmental precautions: Do not empty into drains / surface water / ground water.

Clean-up methods: For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Section 7. Handling and storage

Precautions for safe handling: Use only in well-ventilated areas.
Avoid skin and eye contact.
Wear suitable protective clothing, safety glasses and gloves.
Prolonged or repeated skin contact should be avoided

Conditions for safe storage: Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

Section 8. Exposure controls / personal protection

National exposure standards:

Ingredient [Regulated substance]	form of exposure	TWA (ppm)	TWA (mg/m3)	Peak Limit. (ppm)	Peak Limit. (mg/m3)	STEL (ppm)	STEL (mg/m3)
METHACRYLIC ACID 79-41-4		20	70				

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Eye protection:	Wear protective glasses.
Skin protection:	Wear suitable protective clothing. Avoid skin-contact. Recommended gloves include butyl rubber and neoprene. Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
Respiratory protection:	If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

Section 9. Physical and chemical properties

pH:	Not applicable, Product is non-polar/aprotic.
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	1.1
Boiling point:	> 150 °C (> 302 °F)
Flash point: (Tagliabue closed cup)	> 100 °C (> 212 °F)
Vapor pressure: (; 27 °C (80.6 °F); 26 °C (78.8 °F); 20 °C (68 °F))	< 5 mm hg < 6 mbar < 0.13 mbar
Vapor density:	> 1
Density:	1.1 g/cm ³
VOC content: (2010/75/EC)	< 3.00 %

Section 10. Stability and reactivity

Stability:	Stable under recommended storage conditions.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.
Incompatible materials:	Reacts with strong oxidants.
Hazardous decomposition products:	Thermal decomposition can lead to release of irritating gases and vapors. Carbon monoxide. Carbon dioxide. Oxides of nitrogen.

Section 11. Toxicological information

Health Effects:

Ingestion:

Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Skin:

Causes skin irritation.

Symptoms may include redness, edema, drying, defatting and cracking of the skin.

May cause skin sensitization.

Eyes:

Causes serious eye irritation.

Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Inhalation:

This product is irritating to the respiratory system.

Vapors are irritating to the nose, throat and respiratory tract resulting in dryness of throat and tightness in chest. Other symptoms of overexposure include headache, nausea, narcosis, fatigue and loss of appetite.

Acute toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LD50 LD50	5,564 mg/kg > 5,000 mg/kg	oral dermal		rat rabbit	FDA Guideline not specified
α , α -dimethylbenzyl hydroperoxide 80-15-9	LD50 LC50 Acute toxicity estimate (ATE)	382 mg/kg 1.370 mg/l 1,100 mg/kg	oral inhalation dermal	4 h	rat rat	other guideline: not specified Expert judgement
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE) Acute toxicity estimate (ATE) Acute toxicity estimate (ATE)	100 mg/kg 3 mg/l 300 mg/kg	oral inhalation dermal			Expert judgement Expert judgement Expert judgement
methacrylic acid 79-41-4	LD50 LC50 Acute toxicity estimate (ATE) LD50 Acute toxicity estimate (ATE)	1,320 mg/kg > 3.6 mg/l 3.61 mg/l 500 - 1,000 mg/kg 500 mg/kg	oral inhalation inhalation dermal dermal	4 h	rat rat rabbit	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity) OECD Guideline 403 (Acute Inhalation Toxicity) Expert judgement Dermal Toxicity Screening Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Acute toxicity estimate (ATE) Acute toxicity estimate (ATE) Acute toxicity estimate (ATE)	100 mg/kg 1.5 mg/l 300 mg/kg	oral inhalation dermal	4 h		Expert judgement Expert judgement Expert judgement
2-Propenoic acid, 2- methyl-, 2-(2- hydroxyethoxy)ethyl ester 2351-43-1	LD50 LD50	5,564 mg/kg > 5,000 mg/kg	oral dermal		rat rabbit	FDA Guideline not specified

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	slightly irritating	24 h	rabbit	Draize Test
α , α -dimethylbenzyl hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
N,N-Diethyl-p-toluidine 613-48-9	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-Propenoic acid, 2- methyl-, 2-(2- hydroxyethoxy)ethyl ester 2351-43-1	not irritating	24 h	rabbit	Draize Test

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test
2-Propenoic acid, 2- methyl-, 2-(2- hydroxyethoxy)ethyl ester 2351-43-1	irritating		rabbit	Draize Test

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	not sensitising	Buehler test	guinea pig	Buehler test
2-Hydroxyethyl methacrylate 868-77-9	sensitising	Guinea pig maximisa- tion test	guinea pig	Magnusson and Kligman Method
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	negative positive negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test mammalian cell gene mutation assay	with and without with and without with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test) OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-Hydroxyethyl methacrylate 868-77-9	negative negative	oral: gavage oral: gavage		rat Drosophila melanogaster	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test) not specified
α , α -dimethylbenzyl hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
α , α -dimethylbenzyl hydroperoxide 80-15-9	negative	dermal		mouse	not specified
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methacrylic acid 79-41-4	negative negative	inhalation oral: gavage		mouse mouse	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test) equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Repeated dose toxicity:

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	NOAEL=100 mg/kg	oral: gavage	49 ddaily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL=0.352 mg/l	inhalation	90 d6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
α , α -dimethylbenzyl hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	not specified
methacrylic acid 79-41-4		inhalation	90 d6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)

Section 12. Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

Ecotoxicity:

H402 Harmful to aquatic life.

Toxicity:

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LC50	> 100 mg/l	Fish	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	836 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	400 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3,000 mg/l	Bacteria	16 h	Pseudomonas fluorescens	other guideline:
α , α -dimethylbenzyl hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	EC50	18.84 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	EC50	3.1 mg/l	Algae	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	NOEC	1 mg/l	Algae	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min	not specified	not specified
N,N-Diethyl-p-toluidine 613-48-9	LC50	78.62 mg/l	Fish	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	10.34 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	7.42 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	23.69 mg/l	Algae	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	Fish	35 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
methacrylic acid 79-41-4	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
methacrylic acid 79-41-4	NOEC	8.2 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC10	100 mg/l	Bacteria	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas

N,N-dimethyl-o-toluidine 609-72-3	LC 50	46 mg/l	Fish	96 h	Fathead minnow (Pimephales promelas)	Zellvermehrungshe- mm-Test)
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Persistence and degradability:

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
α , α -dimethylbenzyl hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
N,N-Diethyl-p-toluidine 613-48-9	not readily biodegradable.	not specified	1 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
N,N-dimethyl-o-toluidine 609-72-3	not readily biodegradable.		1 %	other guideline:
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	readily biodegradable	aerobic	92 - 100 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

Bioaccumulative potential / Mobility in soil:

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2-Hydroxyethyl methacrylate 868-77-9	0.42				25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
α , α -dimethylbenzyl hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	1.6				25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
N,N-Diethyl-p-toluidine 613-48-9	3.7					QSAR (Quantitative Structure Activity Relationship)
methacrylic acid 79-41-4	0.93				22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

Section 13. Disposal considerations**Waste disposal of product:**

Dispose of in accordance with local and national regulations.

Disposal for uncleaned package:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated. Disposal must be made according to official regulations.

Section 14. Transport information

Road and Rail Transport:

Dangerous Goods information: Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

Marine transport IMDG:

Not dangerous goods

Air transport IATA:

Not dangerous goods

Section 15. Regulatory information

SUSMP Poisons Schedule None

AIC: All components are listed or are exempt from listing on the Australian Inventory of Industrial Chemicals or Introduced under AICIS.

Section 16. Other information

Abbreviations/acronyms: ADGC - Australian Dangerous Goods Code
GHS: Globally Harmonized System
CAS: Chemical Abstracts Service
LD 50: Lethal Dose 50%
OECD: Organization for Economic Cooperation and Development
LC 50: Lethal Concentration 50%
IMDG: International Maritime Dangerous Goods code
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
STEL - Short term exposure limit
TWA - Time weighted average
AIC - Australian Inventory of Industrial Chemicals (AIC)
AICIS - Australian Industrial Chemicals Introduction Scheme

Reason for issue: Reviewed SDS. Reissued with new date. involved chapters: 1-16

Date of previous issue: 27.04.2020

Disclaimer:

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