

- Type C90 - Yellow Elastomer



TechnicC90I Characteristics

Conforms to BSI Kitemark KM-35161 CE Low voltage directive

Lloyd's Register of Shipping (Type Approval)

NF 16-10/12 I4, F2

CEI 11170 LR3 / LR4

Approvals and Standards	♡ (E Regist		N	
Degree of mechanical protection	High Impact	- 1177 A77	tovio		
Degree of protection	IP66 - As sta IP67 - As sta IP68 - As sta IP69k - As s	andard andard (4 bar	· 30 mins)		
UV protection	Very High				
Fitting Characteristics	Fixed extern	ngle piece fit al male threa oplied with M	ıd	ated Seal System ads only)	
Application	For insertion	into threade	d entries &	knockouts using a	locknut to secure
Normal operating temperature range	Application	Min Temp	Max Tem	p	
	Static	- 50°C	+120°C		
	Dynamic	- 45°C	+120 °C		
For use with - Conduit Series	Light, Standa	ard and Heav	yweight vai	riants of type PA,	PI, PR, PADL & PF
Fire performance	Test	Standard	Perf	ormance Rating	
	BS EN 6	1386-1 & 23		Approved	
	NFF	-16-101		I4 F2	Self Extinguishing
	ISO	4589-2		24%	Low Smoke & Halogen
	BS EN	60695-2-11		850°C	1166
	l	JL94		НВ	
Testing data	Click or See	pages <u>5</u> & <u>6</u>			
Type of material	Polyamide (I	Nylon) 66 boo	dy, TPE Sea	al	
Image	F- 8 80				

In support of our policy of continuous product improvement we reserve the right to change materials and specifications without notice. Drawings, where used, are not to scale. All dimensions are in millimetres and sizes given are approximate. Where possible, technical MSDS provided. Warning: products may be the subject of registered designs and patents. Refer to website for terms and conditions on warranty.





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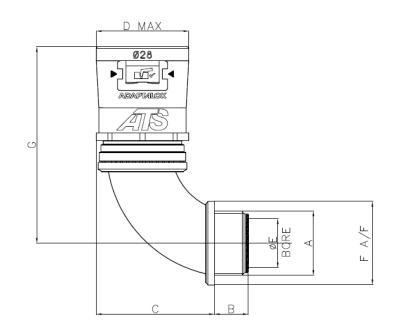


Dimensional & Thread Data

Part No	Part No Part No			No	minal Dim	ensions (n	nm)	
Black Body PF Threads	Grey Body PF Threads	Thread A	В	С	D	E	F	G
AT13/M16/C90/BLY	AT13/M16/C90/GRY	M16x1.5	11.5	31.5	21.2	11.0	22.0	65.2
AT16/M16/C90/BLY	AT16/M16/C90/GRY	M16x1.5	11.5	33.1	23.2	11.0	22.0	65.2
AT16/M20/C90/BLY	AT16/M20/C90/GRY	M20x1.5	13.0	34.2	23.2	11.0	27.0	70.0
AT21/M20/C90/BLY	AT21/M20/C90/GRY	M20x1.5	13.0	36.1	30.2	15.4	27.0	72.0
AT28/M25/C90/BLY	AT28/M25/C90/GRY	M25x1.5	15.0	45.1	37.2	19.0	32.1	76.4
AT34/M32/C90/BLY	AT34/M32/C90/GRY	M32x1.5	16.0	57.0	44.2	25.9	38.9	86.4
AT42/M40/C90/BLY	AT42/M40/C90/GRY	M40x1.5	16.0	73.5	54.2	33.3	47.5	104.7
AT48/M50/C90/BLY	AT48/M50/C90/GRY	M50x1.5	16.0	94.5	65.0	43.8	59.0	127.6
AT54/M50/C90/BLY	AT54/M50/C90/GRY	M50x1.5	16.0	95.1	66.2	43.6	59.0	127.6
AT54/M63/C90/BLY	AT54/M63/C90/GRY	M63x1.5	16.0	95.1	66.2	70.0	70.0	12.6

Metric	Standard thread conforming to EN60423 & BS3643						
Thread Size	Ext Thread Outside Diameter	Int Thread Inside Diameter	Pitch				
M16	16.0mm	14.4mm	1.5mm				
M20	20.0mm	18.4mm	1.5mm				
M25	25.0mm	23.4mm	1.5mm				
M32	32.0mm	30.4mm	1.5mm				
M40	40.0mm	38.4mm	1.5mm				
M50	50.0mm	48.4mm	1.5mm				
M63	63.0mm	61.4mm	1.5mm				

NOTE: Dimensions are nominal







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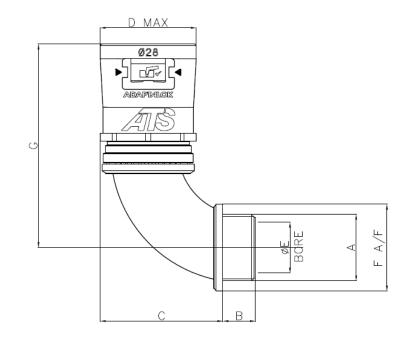


Dimensional & Thread Data

Part No Part No				No	minal Dim	ensions (n	nm)	
Black Body PF Threads	Grey Body PF Threads	Thread A	В	С	D	E	F	G
AT13/PF038/C90/BLY	AT13/PF038/C90/GRY	PF%	11.5	31.8	21.2	11.3	22.0	65.2
AT16/PF038/C90/BLY	AT16/PF038/C90/GRY	PF%	11.5	33.8	23.5	11.3	22.0	65.2
AT16/PF050/C90/BLY	AT16/PF050/C90/GRY	PF½	13.0	33.8	23.5	15.2	27.0	65.2
AT21/PF050/C90/BLY	AT21/PF050/C90/GRY	PF½	13.0	36.1	30.2	15.2	27.0	70.0
AT28/PF075/C90/BLY	AT28/PF075/C90/GRY	PF¾	15.0	45.1	37.2	20.2	33.0	76.4
AT34/PF100/C90/BLY	AT34/PF100/C90/GRY	PF1	16.0	57.0	44.2	25.9	40.0	86.4
AT42/PF125/C90/BLY	AT42/PF125/C90/GRY	PF1¼	16.0	73.5	54.2	34.0	48.5	104.7
AT48/PF150/C90/BLY	AT48/PF150/C90/GRY	PF1½	16.0	95.1	65.0	50.0	59.0	115.0
AT54/PF200/C90/BLY	AT54/PF200/C90/GRY	PF2	16.0	95.1	66.2	50.0	65.5	127.6

PF	Japanese Standard thread conforming to JIS B 0202						
Thread Size	Ext Thread Outside Diameter	Int Thread Inside Diameter	Pitch				
3/8"	16.7mm	15.0mm	1.34mm				
1/2"	21.0mm	18.6mm	18.1mm				
3/4"	26.4mm	24.1mm	1.81mm				
1"	33.3mm	30.3mm	2.31mm				
1 1/4"	41.9mm	39.0mm	2.31mm				
1 1/2"	47.8mm	44.8mm	2.31mm				
2"	59.6mm	56.7mm	2.31mm				

NOTE: Dimensions are nominal







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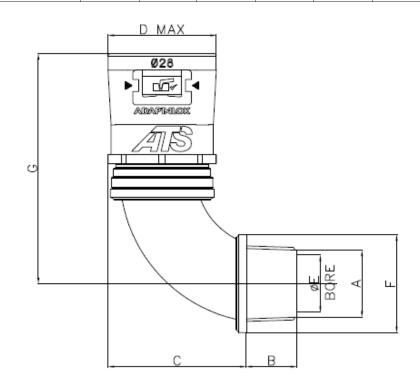


Dimensional & Thread Data

Part No Part No				Nor	minal Dime	ensions (n	nm)	
Black Body NPT Threads	Grey Body NPT Threads	Thread A	В	С	D	E	F	G
AT13/038/C90/BLY	AT13/038/C90/GRY	NPT%	11.5	31.8	21.2	11.3	22.0	65.2
AT16/038/C90/BLY	AT16/038/C90/GRY	NPT%	11.5	33.3	23.2	11.3	22.0	65.2
AT21/050/C90/BLY	AT21/050/C90/GRY	NPT½	13.0	36.1	30.2	15.2	27.0	70.0
AT28/075/C90/BLY	AT28/075/C90/GRY	NPT¾	15.0	45.1	37.2	20.2	33.0	76.4
AT34/100/C90/BLY	AT34/100/C90/GRY	NPT1	16.0	57.0	44.2	25.9	40.0	86.4
AT42/125/C90/BLY	AT42/125/C90/GRY	NPT1¼	16.0	73.5	54.2	34.0	48.5	104.7
AT48/150/C90/BLY	AT48/150/C90/GRY	NPT1½	16.0	95.1	65.0	50.0	59.0	115.0
AT54/200/C90/BLY	AT54/200/C90/GRY	NPT2	16.0	95.1	66.2	50.0	65.5	127.6

NPT	US taper seal pipe thread conforming to ANSI/ASME B1.20.1-1983						
Thread Size	Ext Thread Outside Diameter	Pitch					
3/8"	16.7	1.14mm					
1/2"	21.0	1.81mm					
3/4"	26.4	1.81mm					
1"	33.3	2.21mm					
1 1/4"	41.9	2.21mm					
1 1/2"	47.8	2.21mm					
2"	59.6	2.21mm					

NOTE: Dimensions are nominal







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BS EN 61386 Classification

	Fitting	Compression	Impact	Min temp	Max temp	bending	electrical	IP solids	IP water	Corrosion	Tensile	Non-flame Propogating	Suspended load
	ATS	N/A	4	2	4	N/A	0	6	7	0	1	1	0

Mechanical Properties

Test Type	Methods / Standards	Requirements	Value
Tensile Strength	IEC61386-1	2 mins at Specified Value (PAFS21 Conduit)	Class 1
Tensile Strength		Ultimate Pullout (PAFS21 Conduit)	240N
Impact Strength @ -45°C	IEC61386-1	No visible damage	Class 1
Impact Strength @ -5°C	IEC61386-1	No visible damage	Class 3
Impact Strength @ 23°C	IEC61386-1	No visible damage	Class 5

Tensile Tests to IEC 61386 gives the minimum classification value only. Actual values will depend on the type and size of the fittings used and will always be greater than the minimum – Impact strength is the minimum classification value at the minimum temperature – actual values will depend on size and temperature. Specific values available on request.

Thermal Properties

Test Type	Methods / Standards	Requirements	Value
Dynamic Applications	IEC 61386-23	5000 Operations at MBR 2hrs	-45°C to +120°C
Static Short Term Temp		Temporary Use (3000hrs)	-50°C to +120°C
Static Long Term Temp		Permanent Use (30,000) Hours	-40°C to +105°C





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Flammability

Test Type	Method / Standard	Requirement	Result	Unit
Glow Wire	BS EN 60695-2-11	Extinguish within 30s	850°C	°C
Flammability	IEC 61386-1-12	1Kw Burner Flame to Self Extinguish	Pass	Pass/Fail
Oxygen Index - Nylon Body	ISO 4589-2		24.1	%
Ignition Rating - Nylon Body	NF F16-101	I Rating	14	-
Oxygen Index - Elastomer Seal	ISO 4589-2		20.2	%
Ignition Rating - Elastomer Seal	ISO 4589-2	I Rating	14	-

Smoke

Test Type	Method / Standard	Requirement	Result	Unit
Fume Rating - Nylon Body	NF F16-101	F Rating	F2	-
Fume Rating - Elastomer Seal	NF F16-101	F Rating	F2	-

Toxicity

Test Type	Method / Standard	Requirement	Result	Unit
Halogen Free	NFX 70-100	< 0.5%	Pass	Pass/Fail

Pre Test Conditions

Duration	Standard	Temperature	Relative Humidity
168 (Hours)	IEC61386	23 (°C)	50 (%)

Chemical Resistance Chart

	Astm No.1	Diesel oil	Methyl Bromide	Sulphur Dioxide (Gas)
	Astm No.2	Diethylamine	MEK	Sulphuric Acid (10%)
Key:	Astm No.3	Ethanol	Nitric Acid (10%)	Sulphuric Acid (70%)
	Acetic Acid (10%)	Ether	Nitric Acid (70%)	Toluene
Suitable :	Acetone	Ethylamine	Oxalic Acid	Transformer Oil
	Aluminium Chloride	Ethylene Glycol	Ozone (Gas)	1,1,1-Trichloroethane
Limited Suitability:	Aniline	Ethyl Ethanoate	Paraffin oil	Trichloroethylene
	Benzaldehyde	Freon 32	Petrol	Turpentine
Unsuitable :	Benzene	Hydrochloric Acid (10%)	Phenol	Vegetable Oil
	Carbon tetrachloride	Hydrochloric Acid (36%)	Sea Water	Vinyl Acetate
Not Tested :	Chlorine water	Hydrogen Peroxide (35%)	Silver Nitrate	Water
	Chloroform	Hydrogen Peroxide (87%)	Skydrol	White Spirit
	Citric Acid	Lactic Acid	Sodium Chloride	Zinc Chloride
	Copper Sulphate	Lubricating oil	Sodium Hydroxide (10%)
	Cresol	Methanol	Sodium Hydroxide (60%)

All Values Based on Size 21 Fittings and PAFS Conduit, For Other Sizes and Conduit Systems Please Consult

