Non-Metallic Systems - Type A - Yellow Elastomer



Technical Characteristics

Conforms	to
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BSI Kitemark KM-35161 CE Low voltage directive Lloyd's Register of Shipping (Type Approval) NF 16-10/12 I4, F2 CEI 11170 LR3 / LR4

Approvals and Standards					
Degree of mechanical protection	High Impact Resistance				
Degree of protection	IP66 - As standard IP67 - As standard IP68 - As Standard (4 bar 30 mins) IP69k - As standard				
UV protection	Very High				
Fitting Characteristics	Straight single piece fitting - Integrated Seal System Fixed external male thread (Locknut supplied with METRIC threads only)				
Application	For insertion into threaded entries knockouts using a locknut to secure				
Normal operating temperature range	Application Min Temp Max Temp				
	Static - 50°C +120°C				
	Dynamic - 45°C +120 °C				
For use with - Conduit Series	Light, Standard and Heavyweight variants of type PA, PI, PR, PADL & PF				
Fire performance	Test Standard Performance Rating				
	BS EN 61386-1 & 23 Approved				
	NFF16-101 I4 F2 Self Extinguishing				
	ISO 4589-2 24% Low Smoke & Halogen				
	BS EN 60695-2-11 850°C				
	UL94 HB				
Testing data	Click or See pages 5 & 6				
Type of material	Polyamide (Nylon) 66 body, TPE Seal.				
Image					



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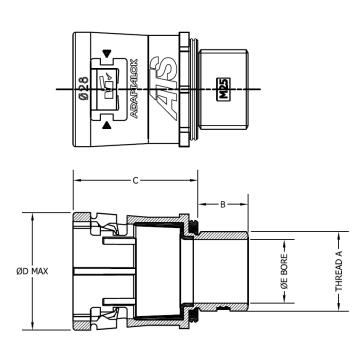


Dimensional & Thread Data

			Nominal Dimensions (mm)			
Part No Black Body Metric Threads	Part No Grey Body Metric Threads	Thread A	В	С	D	E
AT13/M16/A/BLY	AT13/M16/A/GRY	M16x1.5	21.2	34.2	21.2	11.2
AT16/M16/A/BLY	AT16/M16/A/GRY	M16x1.5	11.8	36.0	23.2	11.2
AT16/M20/A/BLY	AT16/M20/A/GRY	M20x1.5	11.8	36.0	23.2	15.2
AT21/M20/A/BLY	AT21/M20/A/GRY	M20x1.5	11.8	36.5	30.2	15.2
AT21/M25/A/BLY	AT21/M25/A/GRY	M25x1.5	11.8	39.3	3.02	20.0
AT28/M25/A/BLY	AT28/M25/A/GRY	M25x1.5	15.8	39.3	37.2	20.0
AT28/M32/A/BLY	AT28/M32/A/GRY	M32x1.5	15.8	39.3	37.2	26.7
AT34/M32/A/BLY	AT34/M32/A/GRY	M32x1.5	15.8	41.0	44.2	26.7
AT34/M40/A/BLY	AT34/M40/A/GRY	M40x1.5	15.8	41.0	44.2	31.2
AT42/M40/A/BLY	AT42/M40/A/GRY	M40x1.5	15.8	50.8	54.2	34.0
AT42/M50/A/BLY	AT42/M50/A/GRY	M50x1.5	15.8	50.8	54.2	40.6
AT48/M50/A/BLY	AT48/M50/A/GRY	M50x1.5	15.8	52.1	65.0	44.0
AT54/M50/A/BLY	AT54/M50/A/GRY	M50x1.5	15.8	56.3	66.2	44.0
AT54/M63/A/BLY	AT54/M63/A/GRY	M63x1.5	15.8	56.3	66.2	52.0

Metric	Standard thread conforming to EN60423 & BS3643							
Thread Size	Ext Thread Outside Diameter	Int Thread Inside Diameter	Pitch					
M16	16.0mm	14.4mm	1.5mm					
M20	20.0mm	18.4mm	1.5mm					
M25	25.0mm	23.4mm	1.5mm					
M32	32.0mm	30.4mm	1.5mm					
M40	40.0mm	38.4mm	1.5mm					
M50	50.0mm	48.4mm	1.5mm					
M63	63.0mm	61.4mm	1.5mm					

NOTE: Dimensions are nominal



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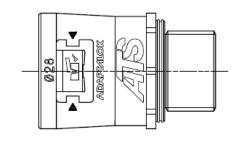


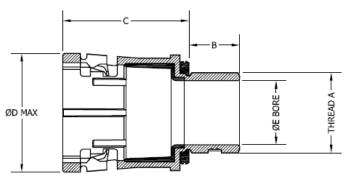
Dimensional & Thread Data

Part No	Part No			Nominal Dim	nensions (mm)
Black Body PF Threads	Grey Body PF Threads	Thread A	В	С	D	E
AT13/PF038/A/BLY	AT13/PF038/A/GRY	PF3/8	11.5	34.2	21.2	11.2
AT16/PF038/A/BLY	AT16/PF038/A/GRY	PF⅔	11.5	36.0	23.2	11.2
AT16/PF050/A/BLY	AT16/PF050/A/GRY	PF ¹ / ₂	13.0	36.0	23.2	15.2
AT21/PF050/A/BLY	AT21/PF050/A/GRY	PF½	13.0	36.5	30.2	15.2
AT28/PF075/A/BLY	AT28/PF075/A/GRY	PF¾	15.0	39.3	37.2	20.0
AT34/PF100/A/BLY	AT34/PF100/A/GRY	PF1	16.0	41.0	44.2	26.7
AT42/PF125/A/BLY	AT42/PF125/A/GRY	PF1¼	16.0	50.8	54.2	34.0
AT48/PF150/A/BLY	AT48/PF150/A/GRY	PF11/2	16.0	52.1	65.0	44.0
AT54/PF200/A/BLY	AT54/PF200/A/GRY	PF2	15.8	56.3	66.2	44.0

PF	Japanese Standard thread conforming to JIS B 0202							
Thread Size	Ext Thread Outside Diameter	Int Thread Inside Diameter	Pitch					
3/8"	16.7mm	15.0mm	1.34mm					
1/2"	21.0mm	18.6mm	18.1mm					
3/4"	26.4mm	24.1mm	1.81mm					
1"	33.3mm	30.3mm	2.31mm					
1 1/4"	41.9mm	39.0mm	2.31mm					
1 1/2"	47.8mm	44.8mm	2.31mm					
2"	59.6mm	56.7mm	2.31mm					

NOTE: Dimensions are nominal





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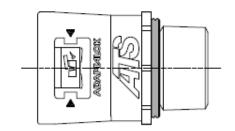


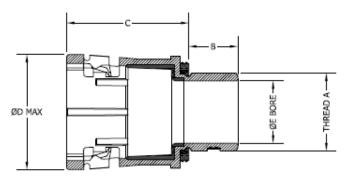
Dimensional & Thread Data

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Black Body Part No NPT Threads	Grey Body Part No NPT Threads	Thread A	В	С	D	E
AT13/038/A/BLY	AT13/038/A/GRY	NPT%	11.8	34.2	21.2	11.2
AT16/038/A/BLY	AT16/038/A/GRY	NPT%	11.8	36.0	23.2	11.2
AT16/050/A/BLY	AT16/050/A/GRY	NPT ¹ / ₂	11.8	36.0	23.2	15.2
AT21/050/A/BLY	AT21/050/A/GRY	NPT ¹ / ₂	11.8	39.3	30.3	15.2
AT28/075/A/BLY	AT28/075/A/GRY	NPT¾	15.8	39.3	37.2	20.0
AT34/100/A/BLY	AT34/100/A/GRY	NPT1	15.8	41.0	44.2	26.5
AT42/125/A/BLY	AT42/125/A/GRY	NPT1¼	15.8	50.8	54.2	34.0
AT48/150/A/BLY	AT48/150/A/GRY	NPT1 ¹ ⁄ ₂	15.8	53.5	65.0	41.0
AT54/200/A/BLY	AT54/200/A/GRY	NPT2	15.8	56.3	66.2	52.0

NPT	US taper seal pipe thread conforming to ANSI/ASME B1.20.1-1983						
Thread Size	Ext Thread Outside Diameter	Pitch					
3/8"	16.7	1.14mm					
1/2"	21.0	1.81mm					
3/4"	26.4	1.81mm					
1"	33.3	2.21mm					
1 1/4"	41.9	2.21mm					
1 1/2"	47.8	2.21mm					
2"	59.6	2.21mm					

NOTE: Dimensions are nominal





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BS EN 61386 Classification

Fitting	Compression	Impact	Min temp	Max temp	bending	electrical	IP solids	IP water	Corrosion	Tensile	Non-flame Propogating	Suspended load
ATS	N/A	4	2	4	N/A	0	6	7	0	1	1	0

Mechanical Properties

Test Type	Methods / Standards	Requirements	Value
Tensile Strength	IEC61386-1	2 mins at Specified Value (PAFS21 Conduit)	Class 1
Tensile Strength		Ultimate Pullout (PAFS21 Conduit)	240N
Impact Strength @ -45°C	IEC61386-1	No visible damage	Class 1
Impact Strength @ -5°C	IEC61386-1	No visible damage	Class 3
Impact Strength @ 23°C	IEC61386-1	No visible damage	Class 5

Tensile Tests to IEC 61386 gives the minimum classification value only. Actual values will depend on the type and size of the fittings used and will always be greater than the minimum – Impact strength is the minimum classification value at the minimum temperature – actual values will depend on size and temperature. Specific values available on request.

Thermal Properties

Test Type	Methods / Standards	Requirements	Value
Dynamic Applications	IEC 61386-23	5000 Operations at MBR 2hrs	-45°C to +120°C
Static Short Term Temp		Temporary Use (3000hrs)	-50°C to +120°C
Static Long Term Temp		Permanent Use (30,000) Hours	-40°C to +105°C

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Flammability

Test Type	Method / Standard	Requirement	Result	Unit
Glow Wire	BS EN 60695-2-11	Extinguish within 30s	850°C	°C
Flammability	IEC 61386-1-12	1Kw Burner Flame to Self Extinguish	Pass	Pass/Fail
Oxygen Index - Nylon Body	ISO 4589-2		24.1	%
Ignition Rating - Nylon Body	NF F16-101	I Rating	14	-
Oxygen Index - Elastomer Seal	ISO 4589-2		20.2	%
Ignition Rating - Elastomer Seal	ISO 4589-2	I Rating	14	-

Smoke

Test Type	Method / Standard	Requirement	Result	Unit
Fume Rating - Nylon Body	NF F16-101	F Rating	F2	-
Fume Rating - Elastomer Seal	NF F16-101	F Rating	F2	-

Toxicity

Test Type Metl	thod / Standard	Requirement	Result	Unit
Halogen Free	NFX 70-100	< 0.5%	Pass	Pass/Fail

Pre Test Conditions

Duration	Standard	Temperature	Relative Humidity
168 (Hours)	IEC61386	23 (⁰ C)	50 (%)

Chemical Resistance Chart

	Astm No.1	Diesel oil	Methyl Bromide	Sulphur Dioxide (Gas)
	Astm No.2	Diethylamine	O MEK	Sulphuric Acid (10%)
Key:	Astm No.3	Ethanol (Nitric Acid (10%)	Sulphuric Acid (70%)
	Acetic Acid (10%)	Ether (Nitric Acid (70%)	Toluene
Suitable :		Ethylamine (Oxalic Acid	Transformer Oil
	Aluminium Chloride	Ethylene Glycol	Ozone (Gas)	0 1,1,1-Trichloroethane
Limited Suitability :	Aniline	Ethyl Ethanoate	Paraffin oil	Trichloroethylene
	Benzaldehyde	Freon 32	Petrol	Turpentine
Unsuitable :	Benzene	Hydrochloric Acid (10%)	Phenol	Vegetable Oil
	Carbon tetrachloride	Hydrochloric Acid (36%)	Sea Water	Vinyl Acetate
Not Tested :	Chlorine water	Hydrogen Peroxide (35%)	Silver Nitrate	Water
	Chloroform	Hydrogen Peroxide (87%)	Skydrol	O White Spirit
	Citric Acid	Lactic Acid	Sodium Chloride	Zinc Chloride
	Copper Sulphate	Lubricating oil	Sodium Hydroxide (10%)	
	Cresol	Methanol (Sodium Hydroxide (60%)	

All Values Based on Size 21 Fittings and PAFS Conduit, For Other Sizes and Conduit Systems Please Consult

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